

C153 DUCTILE IRON MECHANICAL JOINT FITTINGS

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BASIC SPECIFICATIONS

- SIZES:**
- 2" - 64"
- MATERIAL:**
- Ductile Iron ASTM A536, Grade 65-45-12, 60-42-10 or 70-50-05.
- PRESSURE:**
- 350 PSI Water Working Pressure 2" - 24".
 - 250 PSI Water Working Pressure 30" - 48".
 - 150 PSI Water Working Pressure 54" - 64".
- TESTING:**
- In accordance with ANSI/AWWA C153/A21.53.
 - In accordance with UL - FM requirements.
 - All fittings are hydrostatically tested in accordance with SIGMA Quality Management Standard.
 - All fittings are heat coded to ensure traceability and verification of metallurgical properties in accordance with the prevailing standards and SIGMA Quality Management Standards.
- LAYING LENGTH:**
- Short body design - straight section of body deleted to provide a compact and lighter fitting without reducing strength or flow characteristics.
 - In accordance with ANSI/AWWA C153/A21.53.
- DEFLECTION:**
- Maximum allowable deflection for MJ Joint on a full length pipe is as mentioned below:
 1. 3" - 4" = 8 Degrees
 2. 6" = 7 Degrees
 3. 8" - 12" = 5 Degrees
 4. 14" - 48" = 3 Degrees
- CEMENT LINING:**
- Double cement lined in accordance with ANSI/AWWA C104 / A21.4.
- COATING:**
- Interior of fitting is seal coated (asphaltic material) in accordance with ANSI AWWA C104/A21.4 and NSF61 approved.
 - Exterior of fitting is seal coated (asphaltic material) in accordance with ANSI/AWWA C153/A21.53 and NSF approved.
- GASKETS:**
- SBR in accordance with ANSI/AWWA C111/A21.11.
 - Also available in EPDM, NBR and CR.
- T-BOLTS:**
- Low Alloy corrosion resistant high strength steel in accordance with ANSI/AWWA C111/A21.11.
- APPROVALS:**
- 3"-16" Underwriters Laboratories listed and Factory Mutual Approved.
- STANDARDS:**
- Certified to NSF61 Standard including Annex G.
 - ANSI/AWWA C153/A21.53 for Compact Ductile Iron Fittings 2"-64" for water and other liquids.
- INSTALLATION:**
- Per ANSI/AWWA C600 and C111 using DIP conforming to C150/C151 and PVC pipe conforming to C900/C905.

